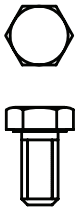
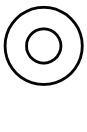
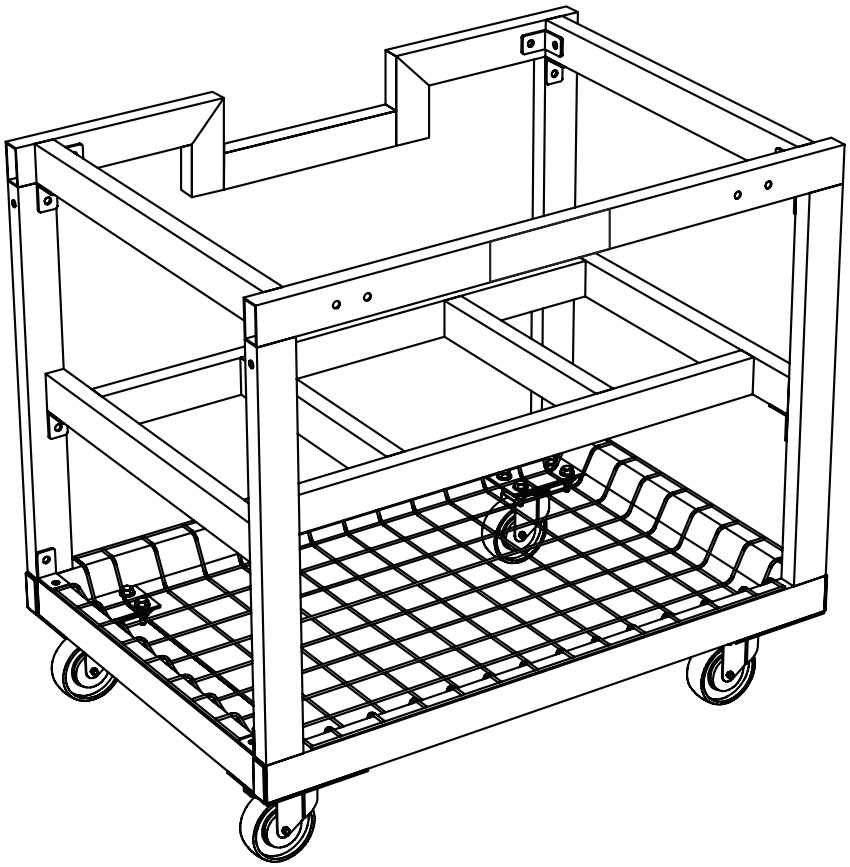
INSTRUCTIONS FOR PRIMO CART ASSEMBLY

CART INSTRUCTIONS FOR: PG00368 (OVAL LG 300 & XL 400), PG00318 (JR 200), PG00376 (XXL)

TOOLS REQUIRED:	
• Adjustable Wrench, or 10mm, 11mm Wrench	• Large Phillips Screw Driver (#3)

HARDWARE INCLUDED:			
Twelve (12) M6 x 20 Hex Head Bolts	Sixteen (16) 1/4"-20 x 5/8" Pan Head Screws	Sixteen (16) Lock Nuts	Sixteen (32) Flat Washers
			



Cart Assembly
(Cart varies by model)
Completed - **Figure 1**

PRIMO - CART ASSEMBLY

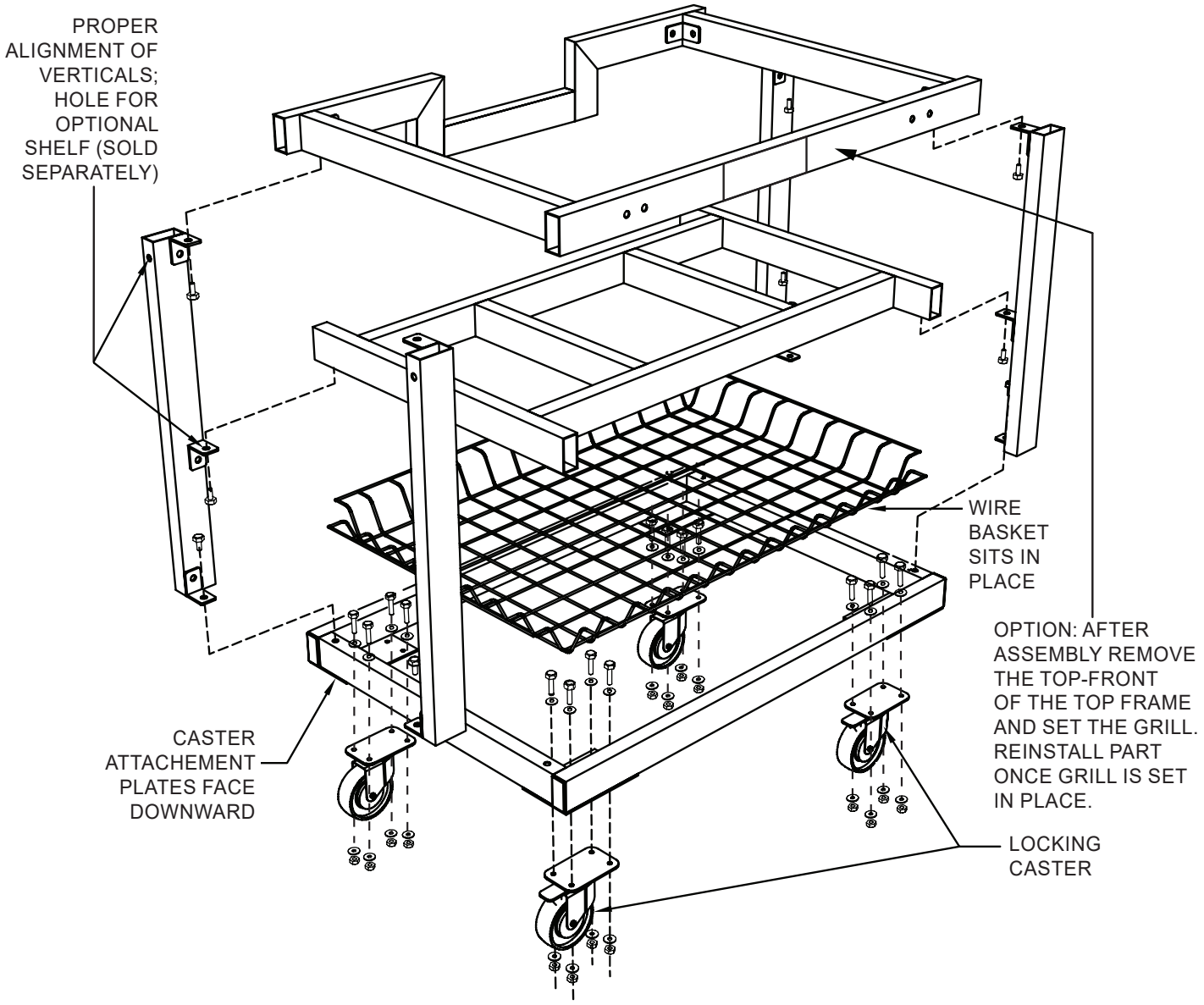
TO ASSEMBLE:

⚠ CAUTION

Handle metal parts with care as some may have sharp edges.

1. Secure (2) locking casters to one long side of the bottom frame. Use the Pan Head Screws, washers, and Locking Nuts to attach the casters to the mounting plates. While holding the casters flat to the bottom of the mounting plate, insert (4) screws from the top and place a washer and locking nut on from the bottom and tighten. Repeat this step for the remaining two casters and set the base frame casters down on your work surface.
2. Install the (4) verticals. Holding the vertical with the threaded rivet nuts up and pointing to the outside of the cart frame, gently thread a hex bolt into the rivet nut at the corner of the bottom frame (finger tighten only).
3. Position the shelf over the middle brackets with the threaded rivet nuts facing downward. Gently thread the hex bolts into the shelf from the bottom (finger tighten only).
4. Install the Top Frame by orienting the rivet nuts facing downward, with the long side positioned over the locking casters on the bottom frame (the cut out side should be above the regular swivel casters). Secure from below with the hex bolt and finger tighten.
5. Place the cart on a flat surface and tighten all twelve hex bolts with a 10mm wrench or adjustable wrench. **DO NOT use powered screwdrivers, drills, or impact wrenches to tighten the bolts.** This could result in damage to the cart or rivet nuts.
6. Slide the wire basket into place. You are now ready to install your Primo Grill. As an option you may remove the top-front of the Top Frame and set the Grill. Reinstall the part once the grill is set in place.

PRIMO - CART ASSEMBLY



Cart Assembly Exploded View
(Cart varies by model) - **Figure 2**

Primo
CERAMIC GRILLS

918 Freeburg Avenue
Belleville, IL 62220
618.233.7420
www.primogrill.com

PG1000728--1-0925