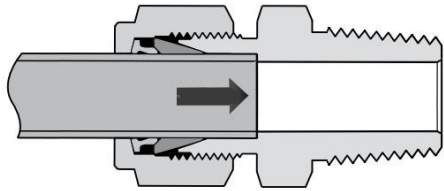


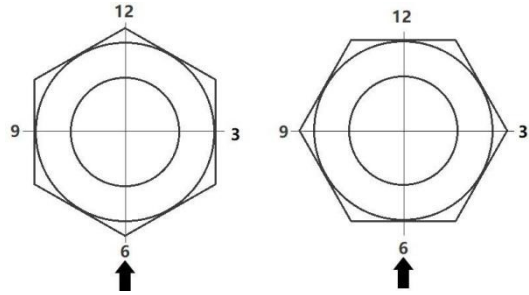
Stainless Steel Tube Fitting Installation Instructions

Tube Fittings Up to 1 in.

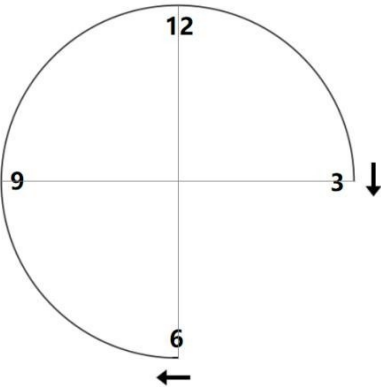
These instructions apply both to traditional fittings and to fittings with the advanced back-ferrule geometry.



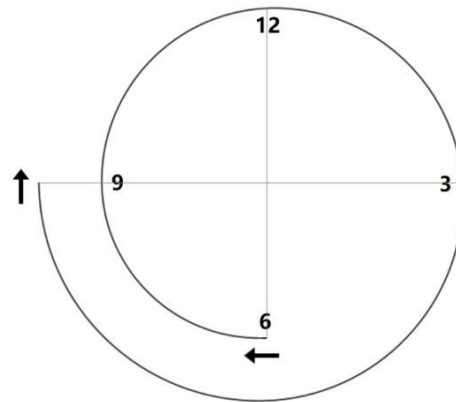
Fully insert the tube into the fitting and against the shoulder; rotate the nut finger-tight.



Mark the nut at the 6 o'clock position.



1/16, 1/8, and 3/16 in. tighten the nut only three-quarters turn to the 3 o'clock position.



1/4 to 1 inch tube fittings, tighten the nut one and one-quarters turn to the 9 o'clock position.

Reassembly-All Sizes

You may disassemble and reassemble tube fittings many times. Always depressurize the system before disassembly.

Prior to disassembly, mark a line long the nut and fitting body flats. Use the marks to ensure that you return the nut to the previously pulled-up position.

Insert the tube with pre-swaged ferrules into the fitting until the front ferrule seats against the fitting body.

While holding the fitting body steady, rotate the nut with a wrench to the previously pulled-up position, as indicated by the marks on the tube and flats. At this point, you will feel a significant increase in resistance. Tighten the nut slightly.